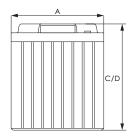
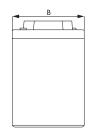


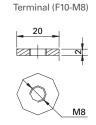
Gel Cell Traction Industrial Battery Block

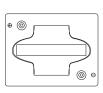
Discover® Gel Cell Traction Series provide superior integrity and reliability. The maintenance-free, thick plate construction, designed to deliver excellent cycle life and very good run times at high operating voltages in tough industrial use with regular discharges, makes the Gel Series an excellent choice for robust industrial applications.

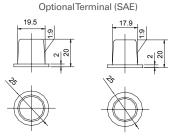
MECHANICAL DRAWINGS











MECHANICAL SPECIFICATIONS

Industry Reference	DIN 6V			
Length (A)	9.6 in	244 mm		
Width (B)	7.4 in	189 mm		
Height (C)	10.7 in	271 mm		
Total Height (D)	10.7 in	271 mm		
Weight	68 lbs	31 kgs		
Terminal (Opt'I)*	F10-M8 (SAE)			
Cell(s)	3			
Electrolyte	Gel			

NOTE: There is a tolerance of +/-2%.

*TERMINAL TORQUE: Please refer to our document, located in the Resources webpage (www.discoverbattery.com/resources)

ELECTRICAL SPECIFICATIONS

Voltage	6 V
80% DOD Voltage Cutoff	5.9 V
Internal Resistance	2.5 mΩ
Short Circuit (20°C 68°F)	3000 A
Self Discharge	Less than 3% per month (20°C 68°F)
Charge Temperature	Min: -10°C (14°F) Max: 50°C (122°F)
Discharge Temperature**	Min: -40°C (-40°F) Max: 50°C (122°F)
Storage	Min: -20°C (-4°F) Max: 60°C (140°F)

**CAUTION: Extra considerations must be given to depths of discharge, operating voltages and currents when designing systems for use at maximum temperatures

ELECTRICAL SPECIFICATIONS

Amp Hours (AH)			Minutes of Discharge							
100 HR	20 HR	10 HR	5 HR	3 HR	1 HR	@25A	@56A	@75A	@85A	@100A
222	205	188	180	154	117	425	158	112	92	72

Maximum Current	Peak (5 seconds)	Peak (10 seconds)	Continuous	Recommended Continuous
Charge	1C10Hr	0.75C10Hr	0.5C10Hr	0.3C10Hr
Discharge	2C10Hr	1.5C10Hr	1C10Hr	0.5C10Hr

BENEFITS & FEATURES

Advanced battery designs that exceed Original Equipment Manufacturer requirements.

Enhanced alloy Traction heavy duty grids gives consistent active material adhesion and corrosion resistance for longer runtime and extended service life.

Higher density active material paste to deliver longer runtimes at high discharge currents.

Lower specific gravity for reduced heat and cycle life performances.

High impact reinforced copolymer and polypropylene cases with flat top

Sealed non-spillable maintenance-free technology.

99.9% gas recombination reduces off gassing and water loss.

Multiple battery terminal options and carrying handles available.

Excellent for use in environmentally sensitive areas.

UL94 recognized flame arresting low pressure safety vents (UL94 V0 rating

Classified as a non-spillable battery is not restricted for transportation by:

- Air (IATA/ICAO provision 67)
- Ground (STB, DOT-CFR-HMR49)
- Water (IMDG amendment 27)

CERTIFIED QUALITY

Discover® and its facilities and products are tested and certified to multiple standards:

- · ISO, UL, CE, and QS standards
- ETTS Germany
- Euro Bat classification for **Environmental Stewardship** Standards

Designed in accordance with and published in compliance with applicable BCI, IEC and BS EN standards, including:

- IEC60896-21/22
- BS EN 60254-1:2005
- AS/NZS 4029 2 2000









NOTE:

IUI with Pulse Termination algorithm uses a pulse termination criterion. As a safety precaution during the Finish phase, if the average cell voltage, or volts per cell (VPC), exceeds U2 and the charger output has been on for more than 30 seconds, the output is shut off until the vpc falls to U3. The finish phase then resumes and this "pulsing" continues until the target overcharge (108% - 112%) is reached.

NOTE 2:

Due to self-discharge characteristics of lead acid battery technologies, all batteries must be charged within 6 months of storage to prevent a possible permanent loss of capacity as a result of sulfation.

NOTE 3:

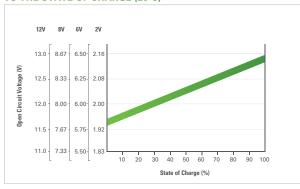
NUIE 3:
Please note the voltage settings displayed in the IUI with Pulse Termination Charge Profile graph, corresponds to the set points at 25°C (77°F). For temperatures below 25°C, adjust 40.005VPC."C (or 0.003VPC per F). For temperatures above 25°C, adjust 4.005VPC."C (or 0.003VPC per F).

 $\Delta V = (T-25^{\circ}C) \times \left(\frac{-0.005VPC}{^{\circ}C}\right)$

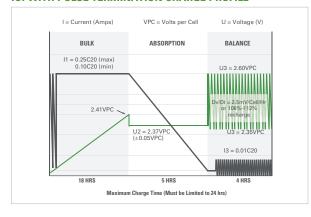
TEMPERATURE EFFECTS ON CAPACITY



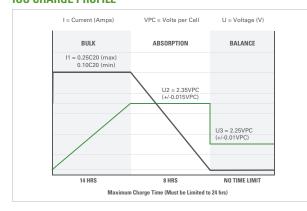
OPEN CIRCUIT VOLTAGE IN RELATION TO THE STATE OF CHARGE (20°C)



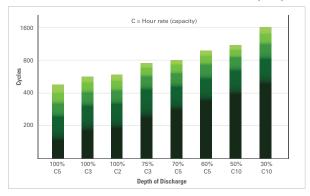
IUI WITH PULSE TERMINATION CHARGE PROFILE



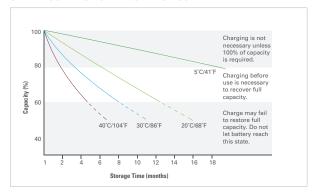
IUU CHARGE PROFILE



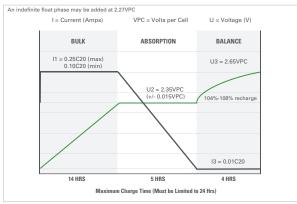
CYCLE LIFE IN RELATION TO DEPTH OF DISCHARGE (25°C)



SELF-DISCHARGE CHARACTERISTICS



IUI CHARGE PROFILE



RELATION BETWEEN CHARGING, VOLTAGE AND TEMPERATURE

